

SUMMARY

TOTAL: \$ 74.271

Profile: CADONIX

DATE: 11-05-2019

PART NUMBER: CADONIX_SAMPLE

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MATERIAL COST:	\$ 23.596	DUTY, TARIFF & INT'L FREIGHT:	2.166	0.58%	LABOUR SCRAP:	\$ 0.288	TOT. MATERIAL:	\$ 49.732
PRE-ASSEMBLY COST:	\$ 8.561	COPPER WIRE ADJUSTMENT:	\$ 15.876	5.65%	LABOUR SG&A:	\$ 2.826	TOT. LABOUR:	\$ 18.042
ASSEMBLY COST:	\$ 13.305	OTHER COPPER ADJUSTMENT:	\$ 0	6.40%	LABOUR PROFIT:	\$ 3.382	TOT. LABOUR O.H COST:	\$ 6.497
POST-ASSEMBLY COST:	\$ 0.862				PACKAGING:	\$ 0		
EFFICIENCY UPLIFT:	\$ 3.409							
TOT. MATERIAL:	\$ 49.732	TOT. LABOUR COST:	\$ 18.042		TOT. LABOUR O.H COST:	\$ 6.497	TOT. COST:	\$ 74.271

VENDOR DATA

BOM		Labour Items			
Items	Cost	Items	Rate	Hours	Cost
WIRES	\$ 11.18	CUT, STRIP & TERMINATE	7.60	0.067	0.507
DIRECTED COMPONENTS		MANUAL TERMINATION	7.60	0.329	2.502
RETAINER, TAPE-ON	\$ 0.380	MULTI-WIRE TERMINATION	7.60	0	0.000
RETAINER, STRAP ON	\$ 0.240	SHIELDED WIRE	7.60	0.202	1.532
COVER	\$ 0.223	CIRCUIT TWISTING	7.60	0.188	1.429
CONNECTOR	\$ 7.247	CIRCUIT SHIELDING	7.60	0.248	1.881
TAPE ON CLIP	\$ 0.125	TERMINAL SOLDERING	7.60	0.000	0.000
CONNECTOR CASSETTE	\$ 0.367	CIRCUIT SPLICING	7.60	0.082	0.710
RETAINER, STRAP-ON	\$ 0.290	SPLICED-IN DIODE ASSEMBLY	7.60	0.000	0.000
RETAINER, SNAP-ON	\$ 0.075	SPLICE INSULATION	7.60	0	0.000
BLADE TERMINAL	\$ 3.151	FUSE LINK ASSEMBLY W/ SPECIAL HS SLEEVE	7.60	0.000	0.000
RETAINER, TAPE ON	\$ 0.085	FUSE LINK W/ LOOSE SLEEVE COVERED W/ HS	7.60	0.000	0.000
TUBE	\$ 0.000	WIRE LAYOUT	7.60	0.295	2.240
TAPE	\$ 8.704	LOAD EYELET TO FIXTURE	7.60	0	0.000
		CONNECTOR ASSEMBLY	7.60	0.096	0.727
		TERMINAL INSERTION	7.60	0.179	1.360
		RETAINER CLIP ASSEMBLY	7.60	0.034	0.261
		TUBING	7.60	0	0.000
		TAPING	7.60	0.100	8.704
		APPLIED GROMMET ASSEMBLY	7.60	0	0.000
		MOLDED GROMMET ASSEMBLY	7.60	0.000	0.000
		SHIELDING COMPONENT ASSEMBLY	7.60	0	0.000
		ASSEMBLY COVER TO BATTERY TERMINAL	7.60	0.000	0.000
		ELECTRICAL BOX ASSEMBLY	7.60	0.000	0.000
		MISCELLANEOUS	7.60	0.002	0.013
		UNLOAD LOOM	7.60	0.030	0.225
		LOOM TESTING:ONLINE (0 TO 30 CIRCUITS)	7.60	0	0.000
		LOOM TESTING OFFLINE(ONLY FOR 31 OR MORE CIRCUITS)	7.60	0.055	0.396
		CONNECTOR GREASING	7.60	0.000	0.000
		LOOM PACKING STANDARD	7.60	0.032	0.241
		LOOM PACKING BATTERY CABLE	7.60	0	0.000
		EFFICIENCY UPLIFT TO MINUTES	7.60	0.179	1.360
		LABOUR TOTAL		3.439	\$ 49.732